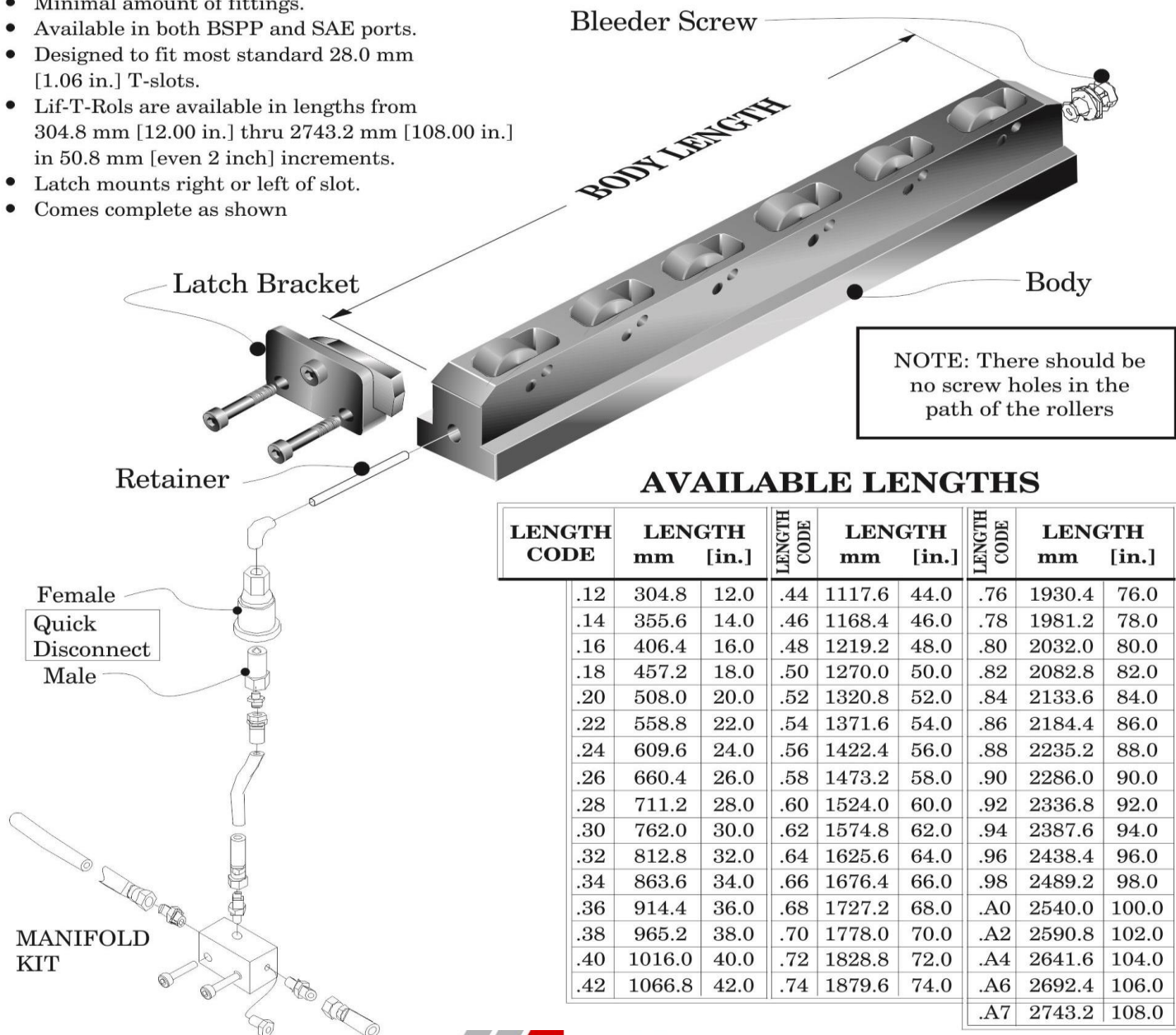


LIF-T-ROL Die Lifter

FEATURES:

- Provides a lifting force of 29,167 N/M [2,000 lbs./ft.] of body length. (2,974 Kg/M ~ Ref.)
- Will raise die 1.5 mm [.06 in.] (min.) to 4.57 mm [.18 in.] (max.) depending on throat dimension.
- Mounts in T-slot.
- Accepts dies from front or rear sides.
- Minimal amount of fittings.
- Available in both BSPP and SAE ports.
- Designed to fit most standard 28.0 mm [1.06 in.] T-slots.
- Lif-T-Rols are available in lengths from 304.8 mm [12.00 in.] thru 2743.2 mm [108.00 in.] in 50.8 mm [even 2 inch] increments.
- Latch mounts right or left of slot.
- Comes complete as shown

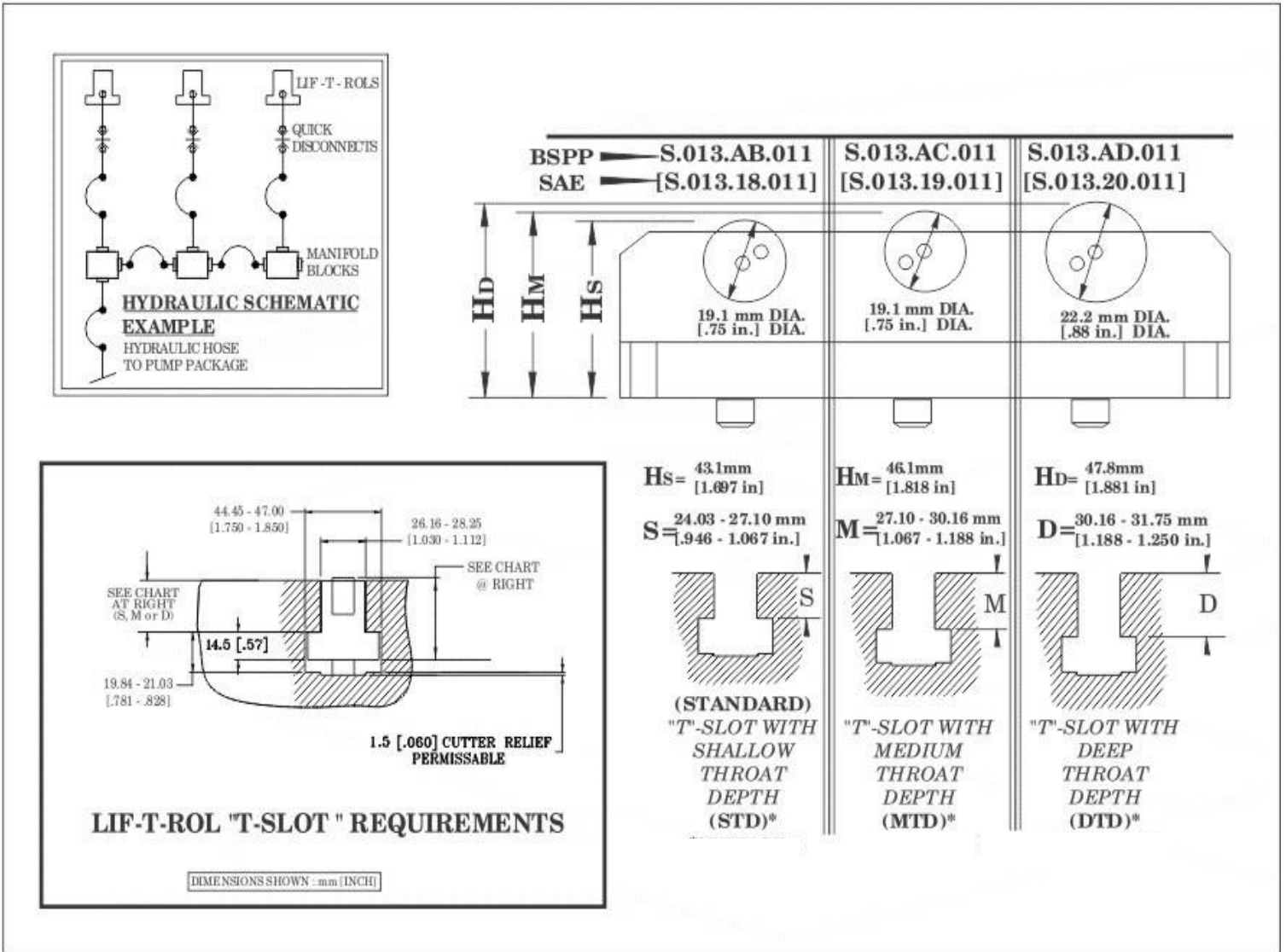
Atlas also offers MAX-ROL, Ledge Clamp and Air-Lifter Assemblies. Please contact us at 810-629-6663 and speak with a Components Representative, or visit us at www.atlastechnologies.com.



AVAILABLE LENGTHS

LENGTH CODE	LENGTH mm	LENGTH [in.]	LENGTH CODE	LENGTH mm	LENGTH [in.]	LENGTH CODE	LENGTH mm	LENGTH [in.]
.12	304.8	12.0	.44	1117.6	44.0	.76	1930.4	76.0
.14	355.6	14.0	.46	1168.4	46.0	.78	1981.2	78.0
.16	406.4	16.0	.48	1219.2	48.0	.80	2032.0	80.0
.18	457.2	18.0	.50	1270.0	50.0	.82	2082.8	82.0
.20	508.0	20.0	.52	1320.8	52.0	.84	2133.6	84.0
.22	558.8	22.0	.54	1371.6	54.0	.86	2184.4	86.0
.24	609.6	24.0	.56	1422.4	56.0	.88	2235.2	88.0
.26	660.4	26.0	.58	1473.2	58.0	.90	2286.0	90.0
.28	711.2	28.0	.60	1524.0	60.0	.92	2336.8	92.0
.30	762.0	30.0	.62	1574.8	62.0	.94	2387.6	94.0
.32	812.8	32.0	.64	1625.6	64.0	.96	2438.4	96.0
.34	863.6	34.0	.66	1676.4	66.0	.98	2489.2	98.0
.36	914.4	36.0	.68	1727.2	68.0	.A0	2540.0	100.0
.38	965.2	38.0	.70	1778.0	70.0	.A2	2590.8	102.0
.40	1016.0	40.0	.72	1828.8	72.0	.A4	2641.6	104.0
.42	1066.8	42.0	.74	1879.6	74.0	.A6	2692.4	106.0
						.A7	2743.2	108.0

LIFT-T-ROL Assembly Specifications



Atlas LIFT-T-ROLS are designed to fit into existing Bolster T-slots, raising the die/subplate off the Bolster during die change. This allows for a smooth rolling surface for the tool, eliminating any shock or possible contact of the die steels during operation. Atlas' LIF-T-ROLS have a lifting capacity of 2,000 lbs/ft and are mounted into a one piece machined frame. Our accessories are offered in various lengths to meet all your Die Change requirements.

Atlas also offers MAX-ROL, Ledge Clamp and Air-Lifter Assemblies.

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